# Solstice Range of Refrigerants

Drop-in	(1

				01475		I			-	I.	
				GWP 5th IPCC rev	ASHRAE class	New/Retrofit	Capacity	Efficiency	Compressor (2)	Comments	Status
		<i>B</i> aseline	R-134a	1300	A1				Screw, Centrifugal		
Med/High pressure chillers Heat pumps		Honeywell alternative	Solstice® N13 (R-450A)	547	A1	New/Retrofit*	8% to 10% lower	1% to 3% higher	Screw, Centrifugal	Wider operating envelope Better at higher ambient Flooded evaporators OK	Commercial 2015
	Honeywell alternative	Solstice® ze	<1	A2L	New	20% to 25% lower	1% to 5% higher	Screw, Centrifugal	Wider operating envelope Better at higher ambient Higher oil solubility	Commercial	
<b></b>		Baseline	R-410A	1924	A1				Rotary, Scroll		
Chillers & Heat pumps		Honeywell alternative	Solstice® L41 (R-447A)	572	A2L	New	7% to 10% lower	1% to 5% higher	Recip., Rotary, Scroll	Works well at higher ambient Lower pressure fluid	Available for sampling Commercial 2015
		Baseline	R-123	1300	A1				Centrifugal		
	Low pressure chillers	Honeywell alternative	Solstice <sup>®</sup> zd	1	A1	New	40% to 45% higher	Similar	Centrifugal	Higher capacity range	Commercial **
	Hight temperature heat	Baseline	Boilers, fossil fuels, electrical he	eaters							
Hight temperature heat pumps		Honeywell alternative	Solstice <sup>®</sup> zd	1	A1	New			Screw, others tbd	Industrial processes Depending t <sup>re</sup> of use***"	Commercial **
		Baseline	R-404A	3943	A1				Recip., Scroll, Screw		
	DX	Honeywell alternative	Performax LT (R-407F)	1674	A1	New/Retrofit	Similar	5% to 10% higher	Recip., Scroll, Screw	No TXV change Higher discharge temperature in LT	Commercial
		Honeywell alternative	Solstice® N40 (R-448A)	1273	A1	New/Retrofit	Similar	5% to 10% higher	Recip., Scroll, Screw	No TXV change Good compressor envelope coverage	Available for sampling Commercial 2015
		Baseline	R-134a	1300	A1				Recip., Screw		
Stationary refrigeration	DX Medium Temp CO <sub>2</sub> cascade	Honeywell alternative	Solstice® N13 (R-450A)	546	A1	New/Retrofit*	8% to 10% lower	Similar	Recip., Screw	Wider operating envelope Works well at higher ambient Flooded evaporator OK	Commercial 2015
	Self-contained	Honeywell alternative	Solstice® ze	<1	A2L	New	20% to 25% lower	1% to 5% higher	Recip., Screw	Outdoor/Atex compliance	Commercial
		Baseline	R-404A	3943	A1				Recip., Rotary, Scroll		
	Condensing units	Honeywell alternative	Solstice® HDR-110	145	A2L	New	4% lower	3% to 6% higher	Recip., Rotary, Scroll	Same discharge temperature in LT	Developmental
		Baseline	R-410A	1924	A1				Rotary, Scroll		
		Honeywell alternative	Solstice® L41 (R-447A)	572	A2L	New	7% to 10% lower	1% to 3% higher	Recip., Rotary, Scroll, Screw	Works well at higher ambient Lower pressure fluid	Available for sampling Commercial 2015
Air conditioning		Baseline	R-407C	1624	A1				Recip., Rotary, Scroll		
		Baseline	R-22	1810	A1				Recip., Rotary, Scroll		
		Honeywell alternative	Solstice® L20 (R-444B)	295	A2L	New	vs R-22: 95% vs R-407C: similar	vs R-22: 95% vs R-407C: 1% to 3% higher	Recip., Rotary, Scroll	Works well in warm climates	Available for sampling Commercial 2016
		Baseline	R-404A	3943	A1				Recip.		
Transport refrigeration	DX	Honeywell alternative	Solstice® N40 (R-448A)	1273	A1	New/Retrofit	Similar	1% to 4% higher	Recip.	Higher discharge temperature in LT	Available for sampling Commercial 2015
		Honeywell alternative	Solstice® HDR-100	2400	A1	New/Retrofit	Similar	Similar	Recip.	Same discharge temperature in LT	Developmental
		Baseline	R-134a	1300	A1						
ORC		Honeywell alternative	Solstice® ze	<1	A2L	New	20% to 25% lower	1% to 5% higher		Depending temperature of use***	Commercial
		Baseline	R-245fa	858	B1						
		Honeywell alternative	Solstice® zd	1	A1	New				Depending temperature of use***	Commercial **

# Solstice® Refrigerants





Solstice refrigerants roadmap: the art of technology

<sup>(1)</sup> Drop-in test in a non-optimised system

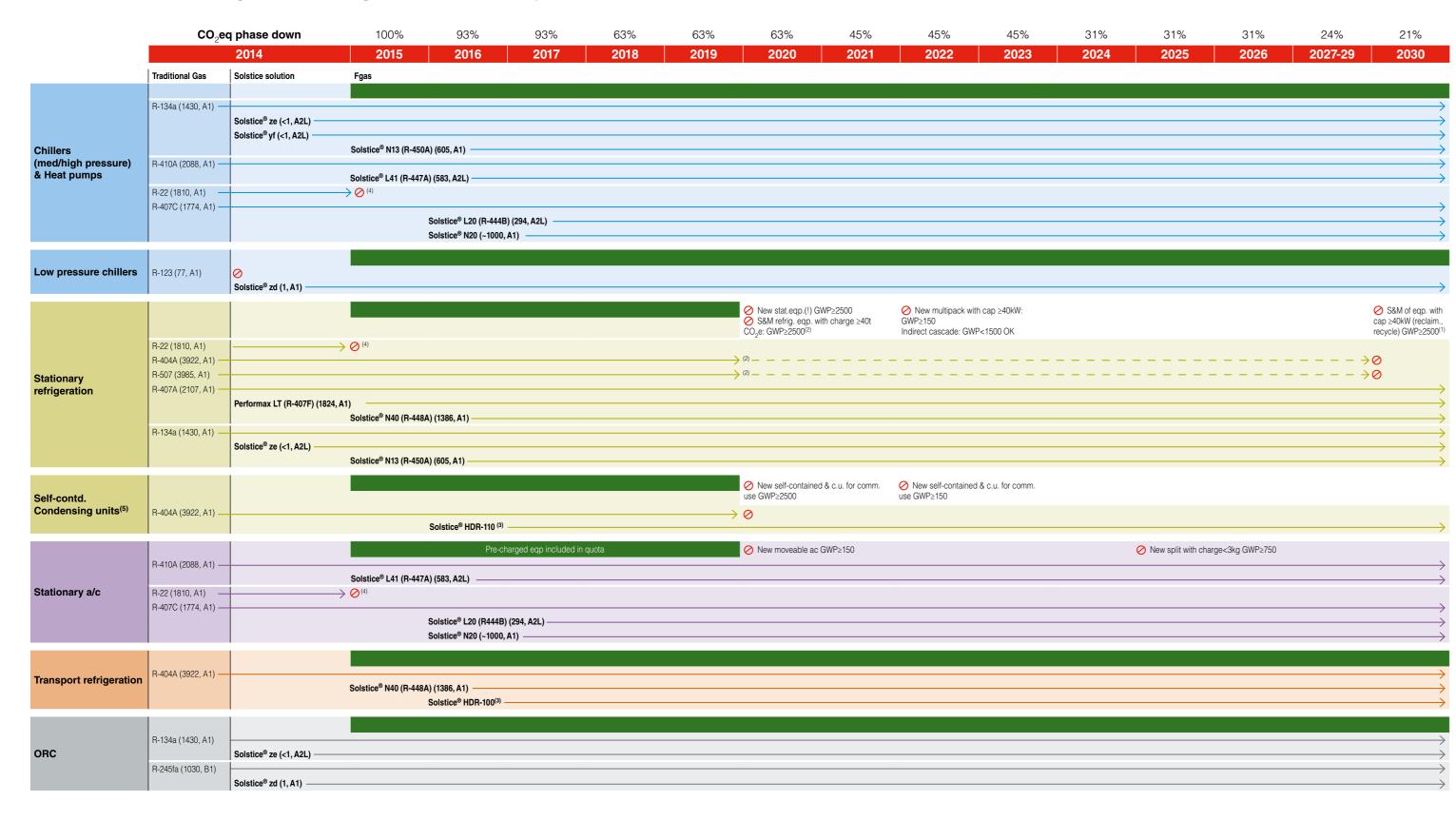
<sup>(2)</sup> Suitable compressor technology, check with Honeywell technical department for qualified models

 <sup>\*</sup> Retrofit if original installed capacity is overdimensioned
 \*\* Ask Honeywell for agreement

<sup>\*\*\*</sup> Check with Honeywell technical department

# The future of refrigerants begins with Honeywell Solstice®

## Honeywell



### Key

R-134a (1430, A1) Refrigerant (GWP, ASHRAE class)

Fgas: no restrictions during this period on this application Refrigerant can no longer be used after January 1st of this year Continue to use but only reclaimed or recycled - not virgin

Service and maintenance GWP values IPCC revision 4, as per Fgas Regulation, except for Solstice

yf/zd/ze (IPCC rev5)

condensing units

(1) Except applications at -50°C

(2) Except recycled/reclaimed

(3) Developmental. Launch time to be defined

Honeywell's key environmental focus is on safe, lower GWP sustainable solutions, whilst still maintaining energy efficiency (4) Banned in EU28 and Saudi at the heart of the product range. We have invested in both (5) Please verify if there are charge restrictions

R&D and manufacturing capacity for continuous improvement to help countries and companies meet the global commitments for carbon footprint reduction.

### F-gas – Annex III: new placing on the market prohibitions

Products and equipment	Date of prohibition	
Fire protection equipment that contain HFC-23	1 January 2016	
Domestic refrigerators and freezers that contain HFCs [] with GWP of 150 or n	1 January 2015	
Deficiency and foregroup [ ] for a proposal in the control of the	that contain HFCs with GWP of 2500 or more	1 January 2020
Refrigerators and freezers [] for commercial use (hermetically sealed systems)	that contain HFCs with GWP of 150 or more	1 January 2022
Stationary refrigeration equipment, that contains, or that relies upon for its function more except equipment intended for application designed to cool products to te	1 January 2020	
Multipack centralised refrigeration systems for commercial use with a capacity of that rely upon for their functioning, fluorinated greenhouse gases with GWP of 1 refrigerant circuit of cascade systems where fluorinated greenhouse gases with used	1 January 2022	
Movable room air-conditioning appliances (hermetically sealed equipment which the end user) that contain HFCs with GWP of 150 or more	1 January 2020	
Single split air-conditioning systems containing less than 3kg of fluorinated gree rely upon for their functioning, fluorinated greenhouse gases with GWP of 750 o	1 January 2025	
Foams that contain HFCs with GWP of 150 or more except when required to	1 January 2020	
meet national safety standards	Other foams	1 January 2023
Technical aerosols that contain HFCs with GWP of 150 or more, except when re standards or when used for medical applications	1 January 2018	

Note: 'HFCs' refers to blends, not individual components of blends

## F-gas - Annex III: control of use

Maintenance and Servicing	Date of prohibition
Virgin F-Gases with GWP>2500 or more for servicing refrigeration equipment with a charge size of 40 tons of $\rm CO_2$ eq or more. This service ban is not applicable to military and low temp (- $\rm 50^{\circ}C$ ) equipment.	1 January 2020
Recycled and reclaimed F-gases with GWP of 2500 or more for servicing refrigeration equipment with a charge size of 40 tons of ${\rm CO_2}$ eq or more.	1 January 2030
Pre-charged equipment	Date of prohibition
Refrigeration, air conditioning and heat pump equipment pre-charged with F-gases may not be placed on the market unless F-Gases charged into this equipment are accounted for within the quota system referred to in Chapter IV. When placing pre-charged equipment on the market after that date, manufacturers and importers must issue a declaration of conformity which must be verified by an independent auditor.	1 January 2017

#### More information

Download the free software from Honeywell Genetron Properties Suite at:

https://www.honeywell-refrigerants.com

Honeywell Fluorine Products Europe B.V.

Download the PT retrofit calculator applications for iOS and Android free



www.honeywell-refrigerants.com/europe

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The safety of our employees The quality of our products Being responsible stewards for the protection of the environment, the communities in which we operate and our

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